

**Sousaphone Holder
Accessory
on a Nota Standard Chair**

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Visit the Nota Chairs web page at wengercorp.com for more information.

Note: Please read and understand these instructions before proceeding.

Note: If you need additional information, contact Wenger Corporation using the information below.

Important User Information

General

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The information in this document is not intended to cover all possible conditions and situations that might occur. The end user must exercise caution and common sense when assembling or installing Wenger Corporation products. If any questions or problems arise, call the Wenger Corporation at (800) 4WENGER (493-6437) or +1-507-455-4100 worldwide.

Manufacturer

The Sousaphone Holder Accessory is manufactured by:

Wenger Corporation
555 Park Drive
Owatonna, MN 55060
(800) 4WENGER (493-6437) • +1 (507) 455-4100
wengercorp.com

Intended Use

This product is intended for indoor use in normal ambient temperature and humidity conditions – it must not be exposed to prolonged outside weather conditions.

This product is intended to be assembled and used only as described in these instructions.

Warranty

Warranty information is available at wengercorp.com.

Safety Precautions

Throughout this document you may find cautions and warnings which are defined as follows:

- **WARNING:** Failure to follow the instruction could result in serious injury or damage to property.
- **CAUTION:** Failure to follow the instruction could result in minor injury or damage to property.

Read all of these safety instructions before using the equipment.

CAUTION

Make sure anyone assembling, installing or using this product has read and understands these instructions.

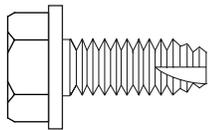
CAUTION

Failure to comply with Warnings and Cautions in this document or on the equipment can result in damage to property or injury.

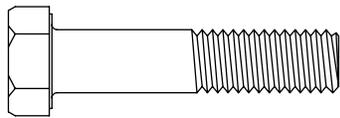
Required Tools

- Electric drill with 1/2" socket or 1/2" socket wrench
- In-Lb torque wrench is recommended

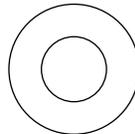
Supplied Hardware



**5/16 x 3/4"
Hex Head
Self Tapping Screw**



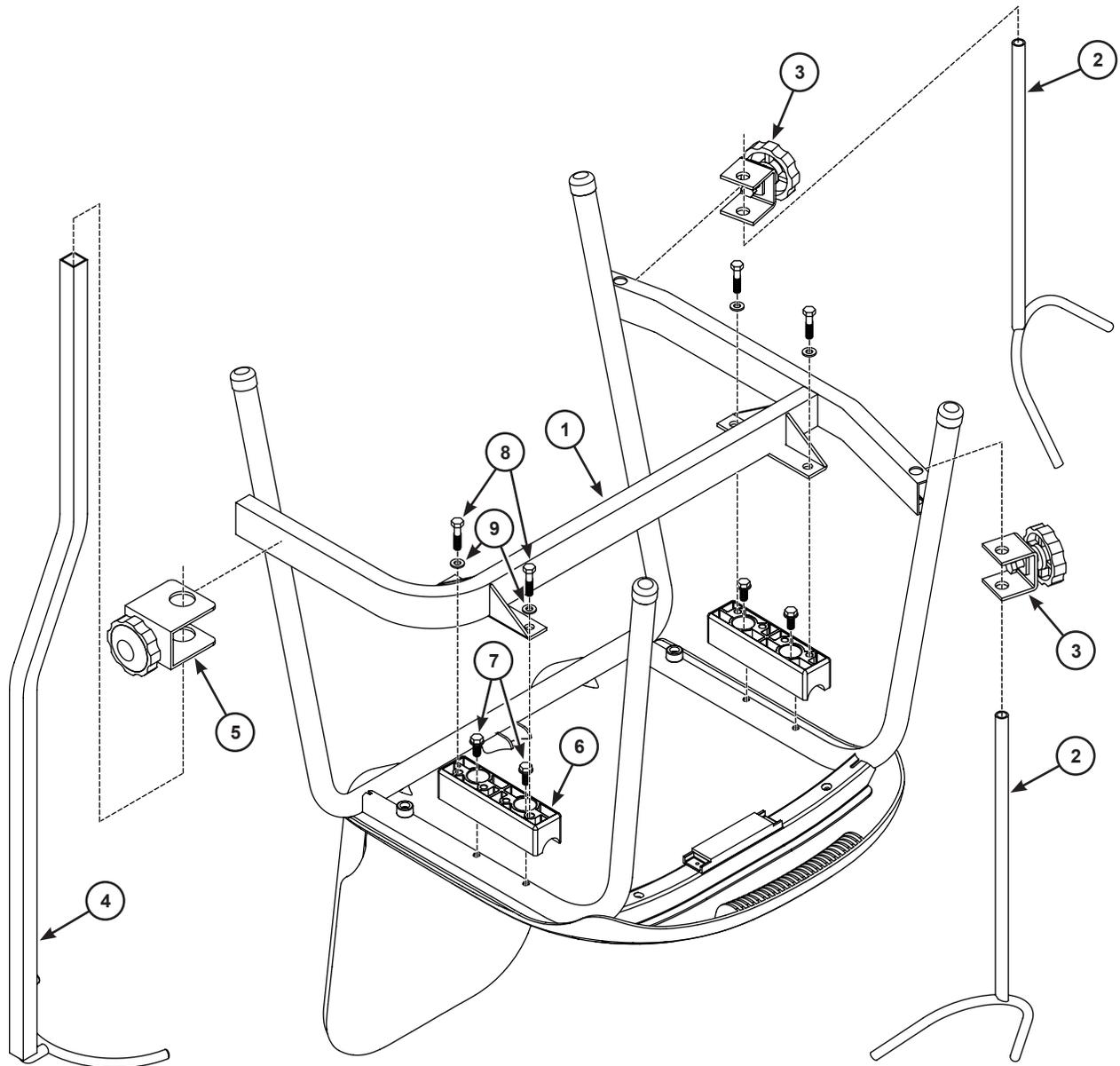
**5/16-18 x 1-1/4"
Hex Head Capscrew**



**5/16" ID
Flat Washer**

Parts List

Item	Qty	Description	Item	Qty	Description
1	1	Base Assembly	6	2	Adapter Bracket
2	2	Lower Support Arm	7	4	5/16 x 3/4" Hex Head Self-tapping Screw
3	2	Lower Handle and Bracket Assembly	8	4	5/16-18 x 1-1/4" Hex Head Capscrew
4	1	Upper Support Arm	9	4	5/16" ID Flat Washer
5	1	Upper Handle and Bracket Assembly			

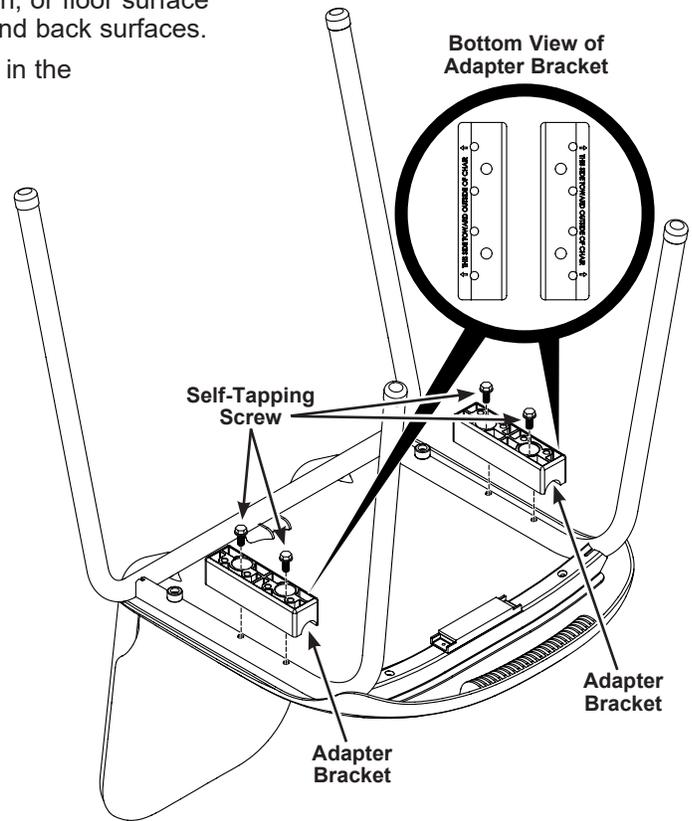


Assembly

1. Place the Nota chair upside down on a table, bench, or floor surface covered with a pad or blanket to protect the seat and back surfaces.
2. Pre-cut the adapter bracket mounting hole threads in the pre-punched holes of the chair frame using the 5/16 x 3/4" self-tapping screws. This is easiest done with an electric drill fitted with a 1/2" socket, but can also be done with a socket wrench, although more difficult. It is easier to obtain straight threads with an electric drill, which makes the mounting of the base assembly easier. After cutting the threads, remove the self-tapping screws.
3. Orientate the four threaded holes of the adapter bracket towards the outside of the chair as marked on the bracket.

Attach both adapter brackets to the underside of the chair. Use the two 5/16 x 3/4" self-tapping screws in each bracket.

Make sure the four threaded holes of the adapter bracket are oriented towards the outside of the chair as marked on the adapter.



4. Attach the base assembly to the adapter brackets using the first and last threaded holes of each bracket.
 - a. Use four 5/16-18 x 1-1/4" cap screws and four 5/16 washers.

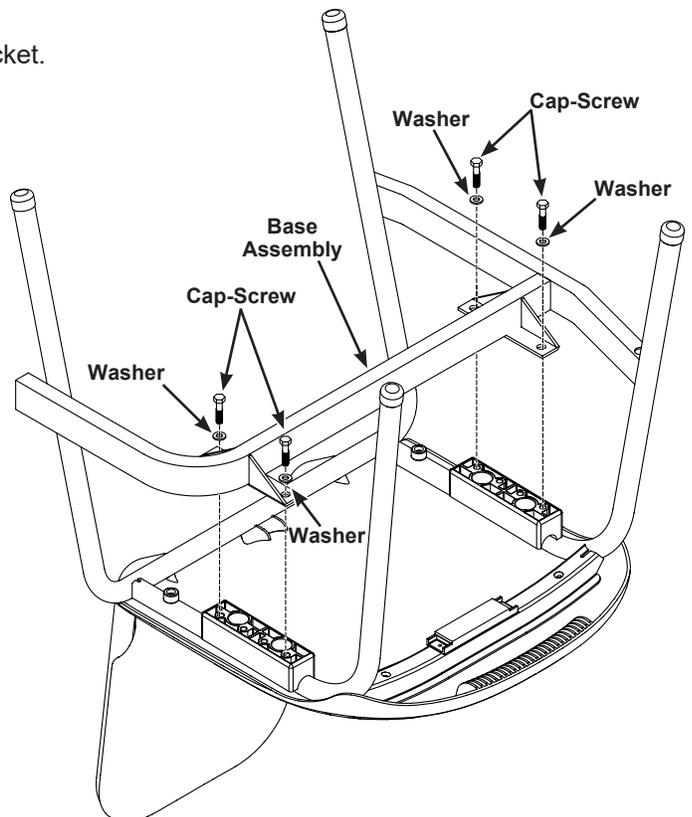
NOTICE

Make sure that the cap screws are hand started into the threaded holes of the adapter bracket before tightening with a wrench.

The base assembly may have to be moved around slightly to start all four of the cap screws in the threaded holes.

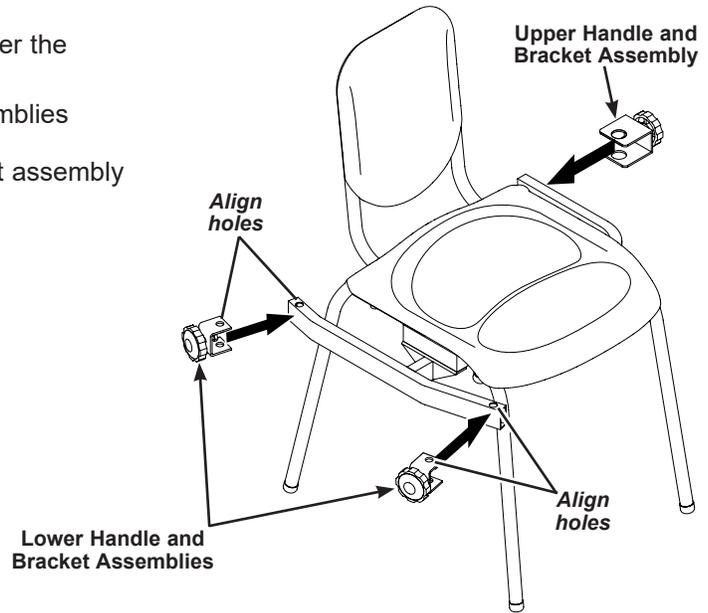
- b. Tighten the cap screws with a wrench but do not exceed a tightening torque of 14 ft-lb (170 in-lb). Over tightening the screws may damage the threads in the brackets.

The use of an in-lb torque wrench is highly recommended to prevent over-tightening of the screws.

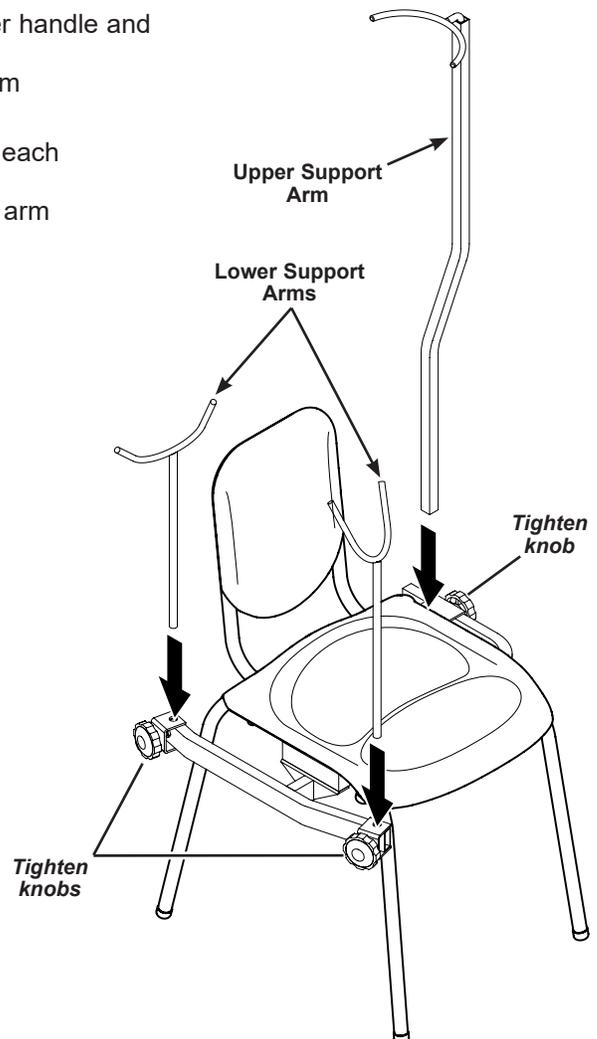


Assembly (continued)

5. Place the Nota chair upright.
6. Slide the upper handle and bracket assembly over the straight side of the frame.
7. Slide both of the lower handle and bracket assemblies over the bent side of the frame. Align the holes in each lower handle and bracket assembly with the holes in the frame.



8. Slide the upper support arm through the holes in the upper handle and bracket assembly. Tighten the knob just enough to hold the upper support arm in place.
9. Slide the lower support arms through the aligned holes of each lower handle and the bracket assembly. Tighten the knobs just enough to hold each lower support arm in place.

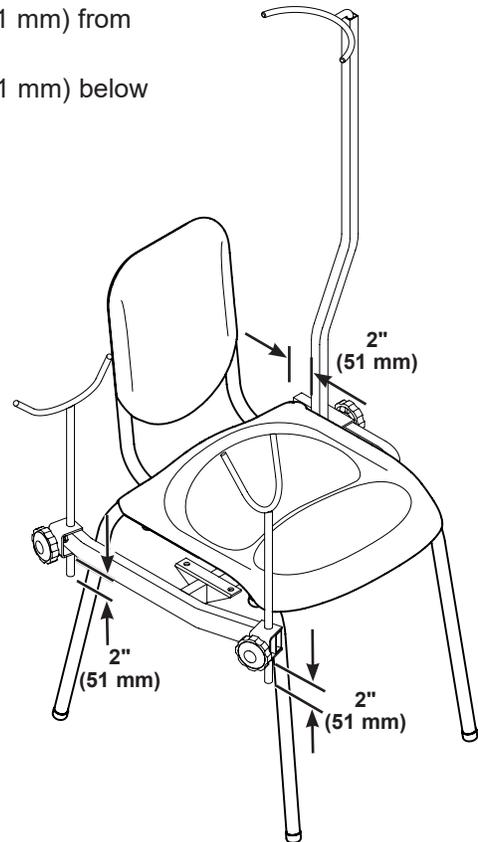


Adjustment

NOTICE

Two people are required to properly adjust the sousaphone holder.

1. As a starting point:
 - a. Position the upper handle and bracket assembly about 2" (51 mm) from the end of the frame.
 - b. Position both lower support arms so they extend about 2" (51 mm) below the lower handle and bracket assemblies.
2. Place the sousaphone on all three support arms.
3. Make additional holder adjustments as required. See "Adjustment Notes".
4. To assume the playing position:
 - a. Sit on the front left corner of the chair.
 - b. With your left hand, move the sousaphone to the right, away from the upper support arm (resting its weight on the lower support arms).
 - c. Lower your head and slide into the playing position.
 - d. Allow the instrument to return to its original position.



Adjustment Notes

- When the holder is adjusted properly, the sousaphone will assume a natural balanced position.
- When you look at the sousaphone from the back, the large tapered tube (bell bow) just below the bell should be vertical. The upper instrument support on the holder should be positioned against the bell bow.
- Almost all sousaphones have one long lead-in pipe and two short pipes connecting the mouthpiece. Be sure they move freely, so the holder can be properly adjusted to individual players.
- Adjust the support arms so the instrument is raised just slightly above the shoulder of a player sitting upright in the chair. If the player is broad-shouldered and heavy, the lower supports can be raised and the upper one lowered, to give the player more room.



Routine Maintenance

- Frequently place a few drops of oil on the knob threads.
- Replace damaged parts promptly.